

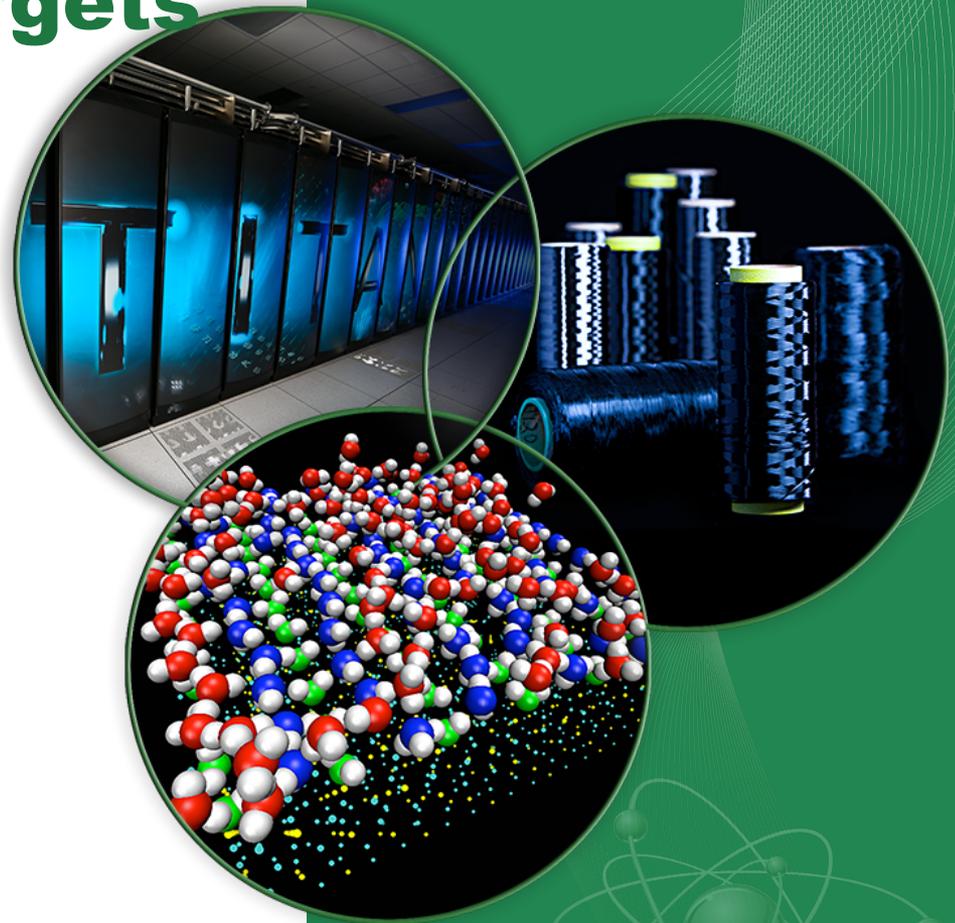
Nuclear Data Needs for ^{238}Pu Production Targets in HFIR

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Background

- Historically U.S. used ^{238}Pu in RTG⁽¹⁾ and RHU⁽²⁾
- U.S. ^{238}Pu production ended 1988 with the shutdown of SRS⁽³⁾ reactors
- Since 1993, 16.5 kg ^{238}Pu purchased from Russia (ended 2009)
- Domestic supply necessary (DOE request in 2009)
- DOE goal is to produce 1.5 to 2 kilograms of ^{238}Pu /year within the DOE complex (at HFIR and ATR) by 2018

Curiosity's RTG is fueled by 4.8 kg (11 lb) of ^{238}Pu dioxide supplied by the U.S. DOE

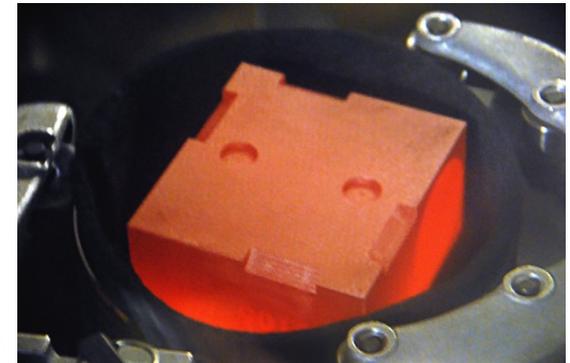
125 watts of electrical power from about 2,000 watts of thermal power at the start of the mission



^{238}Pu oxide pellet

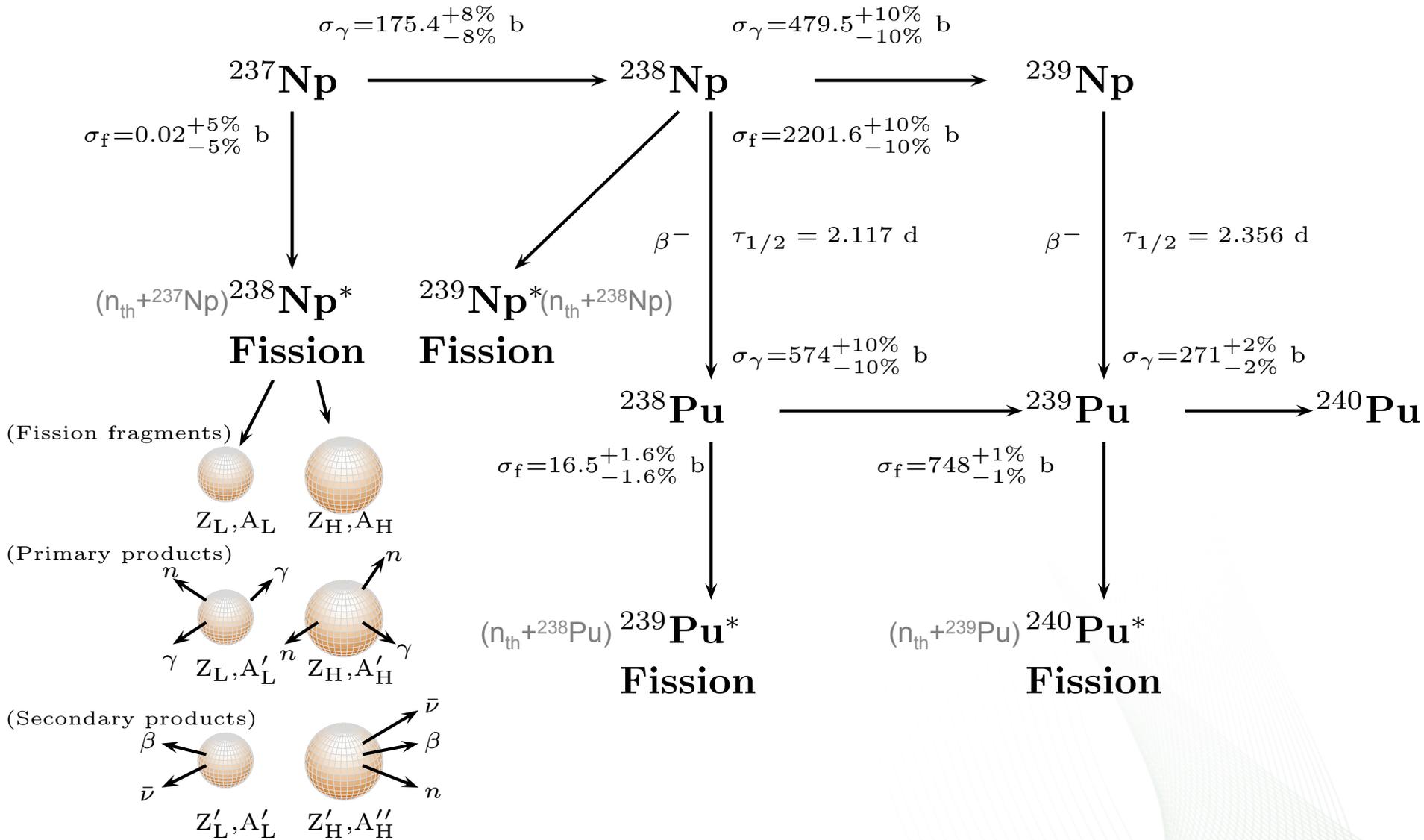


Radioisotope within a graphite shell goes into the generator

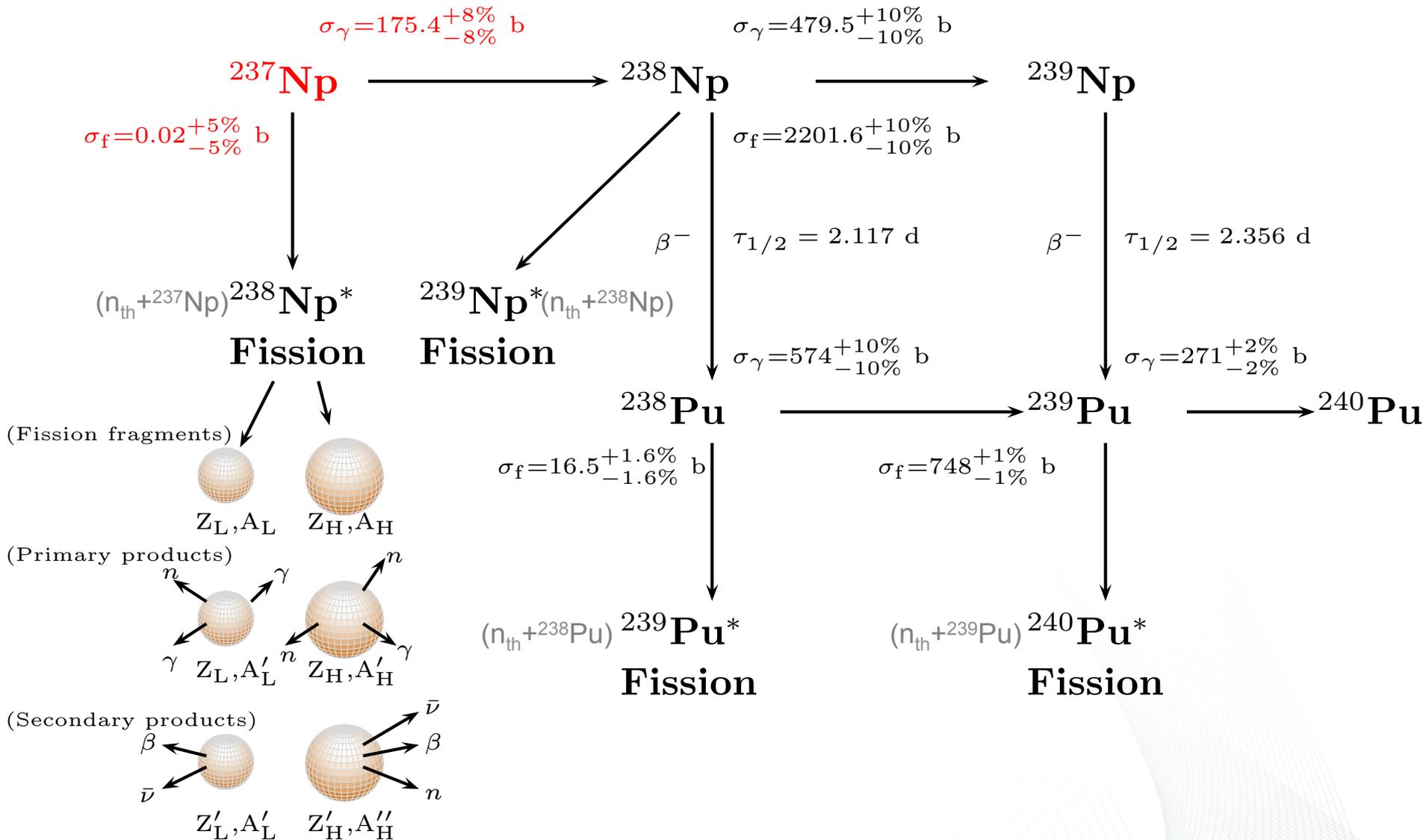


- (1) Radioisotope Thermoelectric Generators to generate electrical power
- (2) Radioisotope Heater Units to produce heat for electronics and environmental control for deep space missions
- (3) In the late '50s Savannah River Site began generating, collecting ^{237}Np targets that were then irradiated with neutrons to produce ^{238}Pu (Fuller et al. WM2013 Conference, Phoenix, Arizona)

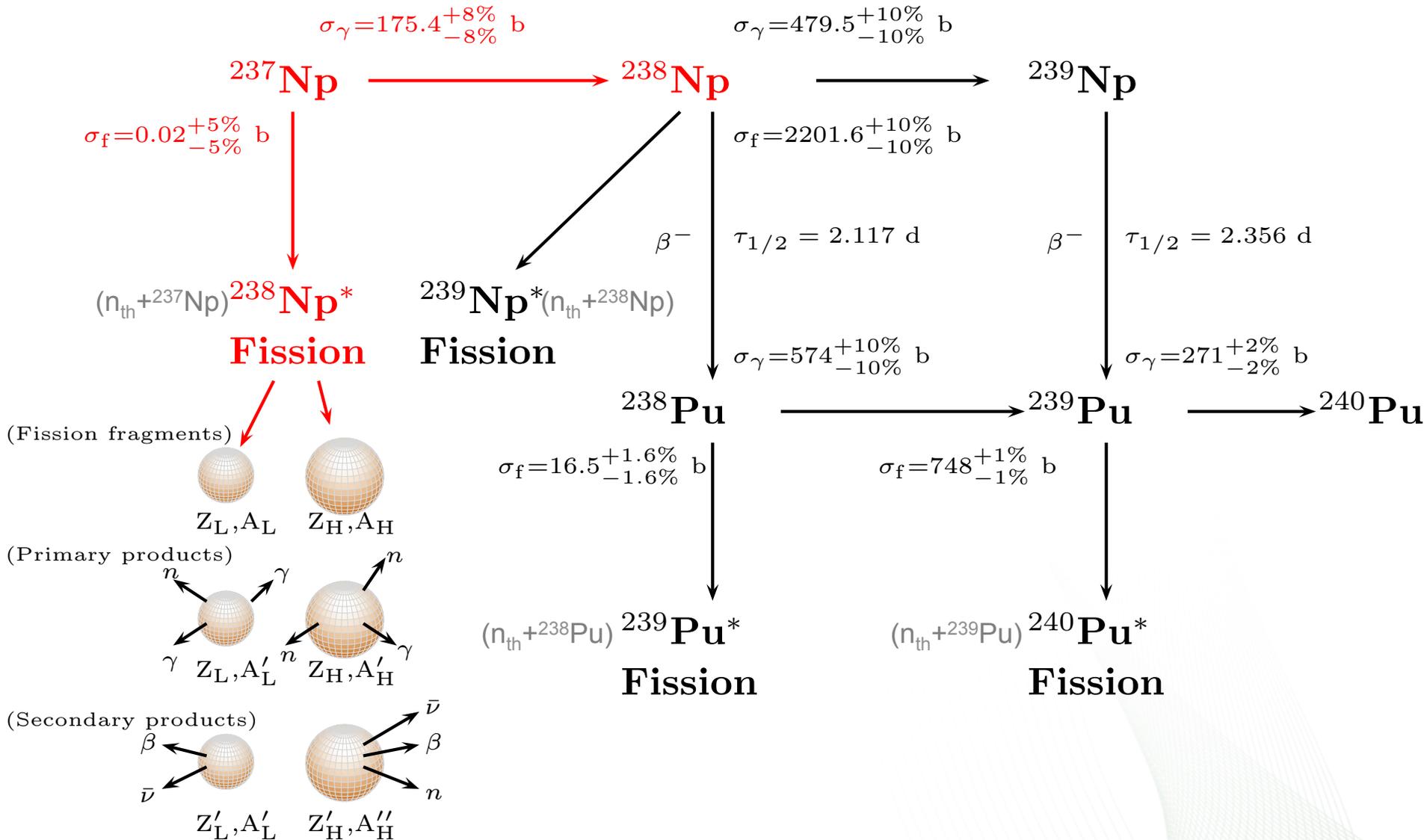
238Pu Production Diagram



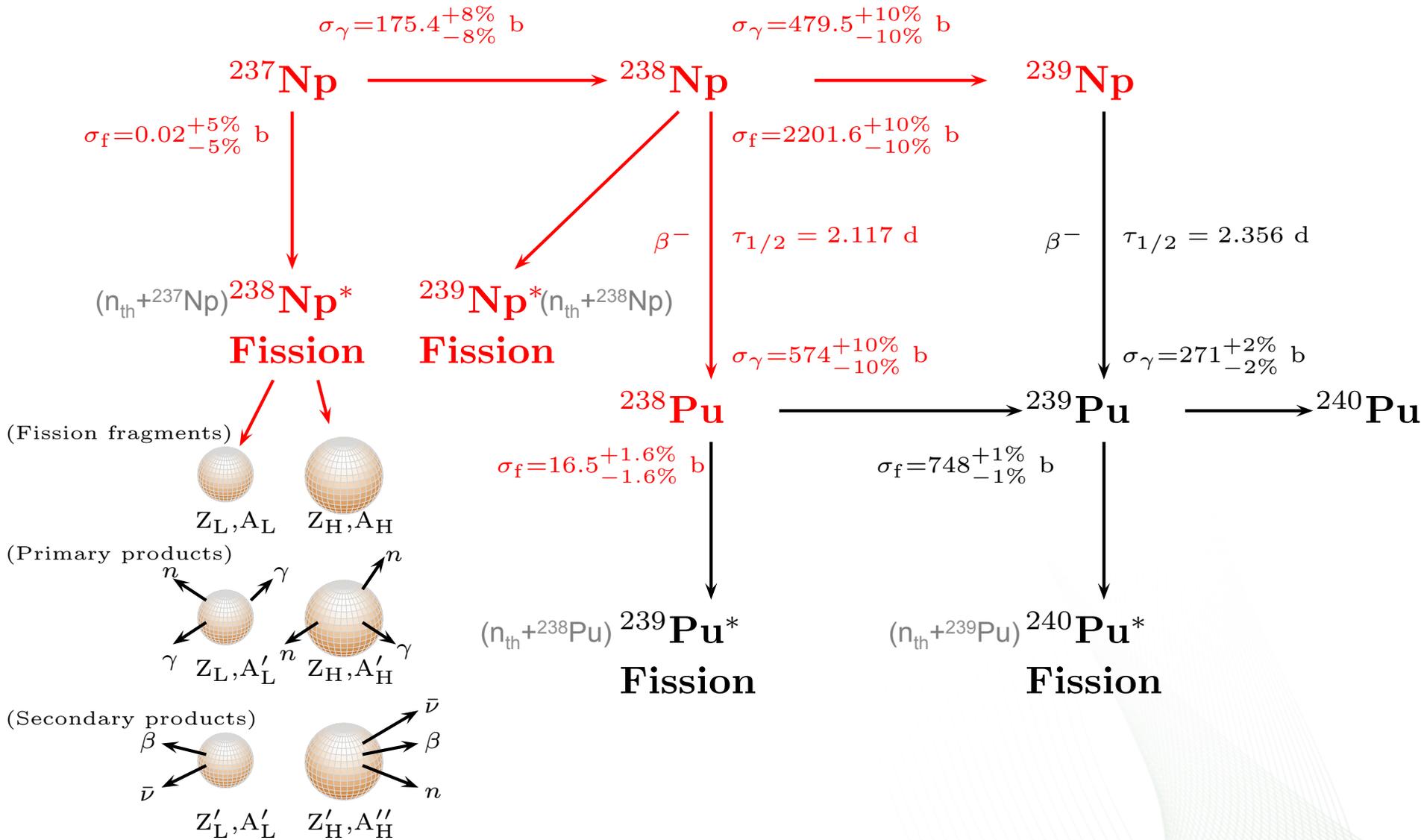
238Pu Production Diagram



238Pu Production Diagram



238Pu Production Diagram



^{238}Pu Production in HFIR

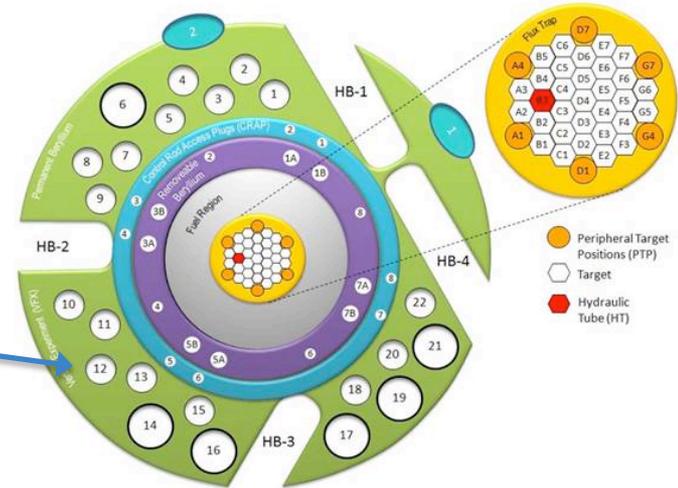
- $^{237}\text{NpO}_2$ -Al targets irradiated in HFIR reflector VXF locations
- Analyses required for both production (cross section) and safety (fission product)
- Thermal limits^(*) primarily from the fission of ^{238}Np and ^{239}Pu isotopes (current target loading is limited to 20% of $^{237}\text{NpO}_2$)
- Radiochemical measurements of fission products in irradiated 1-cycle targets found large discrepancies between predictions and measurements (> 30%) in fission products **suggesting possible overestimate of fission rates**
- However, validation of calculated fission rates used in the safety analysis is difficult due to uncertainties in nuclear data

(*) Heat generation also due to gammas from capture, prompt- and delayed-gammas, beta and alpha decay.

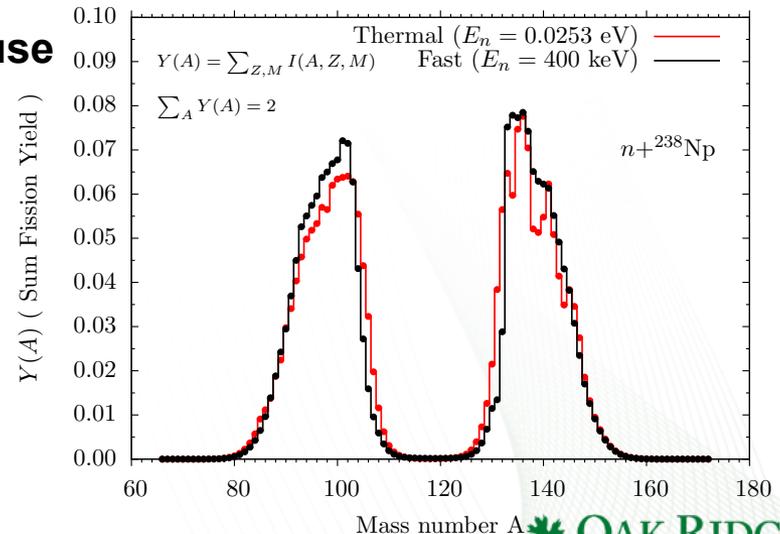
Nuclear Data – Fission Product Yields

- Large discrepancies between predicted and measured individual FPs is likely due to poor fission yield data for ^{238}Np used in calculations

- ENDF/B-VII.1 does not contain fission product yields for ^{238}Np thermal fission – only fast fission (not appropriate for thermal VXF sites)
- Use of ^{238}Np fast fission yields for targets can result in 10 to 30% errors
- Yields have very large uncertainties (10-40%) for measured fission products, e.g., ^{137}Cs ($\pm 30\%$), ^{148}Nd ($\pm 28\%$), ^{144}Ce ($\pm 55\%$)
- These uncertainties make it very difficult to use individual FP measurements to validate ^{238}Np fission rates



Comparison of ^{238}Np thermal and fast fission sum yields (data from JEFF 3.1)



Nuclear Data – Thermal Cross Sections

- There are also large uncertainties in the cross section data for ^{238}Pu production from ^{238}Np (+/-10%)

Data Library	^{237}Np		^{238}Np		^{238}Pu	
	(n,f)	(n, γ)	(n,f)	(n, γ)	(n,f)	(n, γ)
ENDF/B-VII.1	0.0203±5(%)	175.4±8(%)	2201.6±10(%)	479.5±10(%)	17.7±1.6(%)	412.8±10(%)
ENDF/B-VII.0	0.0203	161.7	2071.0	450.3	17.0	560.9
JEFF-3.0/A	0.0180	181.1	2028.8	203.0	17.2	546.62

- Changes from ENDF/B-VII.0 → -VII.1

- $^{237}\text{Np}(n_{\text{th}},\gamma)$ +8%
- $^{238}\text{Pu}(n_{\text{th}},\gamma)$ -26%
- $^{238}\text{Np}(n_{\text{th}},\gamma)$ +6%

- $^{238}\text{Np}(n_{\text{th}},\text{f})$

- Spencer et al. (1969) $\sigma = 2070 \pm 30$ b
- Abramovich et al.(1995) $\sigma = 2110 \pm 74$ b
- Danon et al. (1996) $\sigma = 2641 \pm 58$ b
- Furutaka et al. (2008) $\sigma = 2201 \pm 34$ b

- Better overall agreement between calculated and measured actinides (^{238}Pu and ^{239}Pu) observed when using ENDF/B-VII.1 cross sections

Decay data and cumulative FPY

Black dots : ratio of cumulative FPYs obtained by independent FPY and decay data in ENDF/B-VII.1 to cumulative FPYs in ENDF/B-VII.1.

Although deviations are small, ratios should be one!!

In red uncertainties (%) of cumulative yields in ENDF/B-VII.1

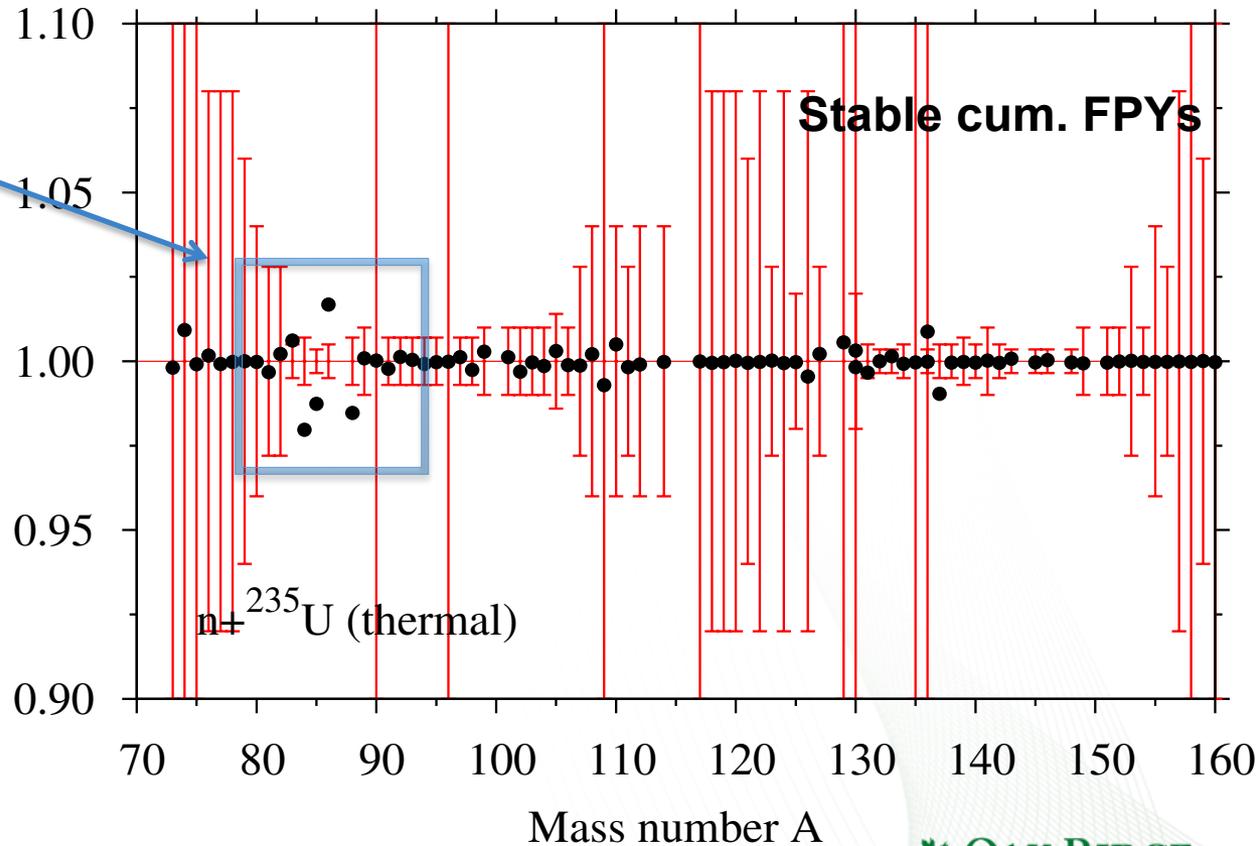
Biggest deviations

Cumulative yields

Independent FPY

Branching ratios

Ratio to ENDF/B-VII.1



$$C_i(\mathbf{I}) = I_i + \sum_{j \in \mathbf{k}^i} C_j(\mathbf{I}) b_{i,j}$$

Summary

- **Improvement of ^{238}Np nuclear data evaluations (cross sections and fission product yields) are needed for ^{238}Pu production**
- **Cross sections and fission product uncertainties and correlations: ^{238}Np thermal cross section has 10% uncertainty, fission products very high uncertainties**
- **Fission product yields: large discrepancies (>30%) between predicted and measured**
- **Develop improved and reliable fission yield models for ^{238}Np**